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| 1) LOAD BOARD PLATING: SEE JTI LOAD BOARD PLATING SPEC LIT1009 2) THREADED INSERT TO BE SUPPLIED BY LOAD BOARD MANUFACTURER 3) NICKEL AND GOLD PLATING GENERAL SURFACING REQ. MUST MEET ANSI/IPC-A-600E, SECTION 2.7.1. 4) NICKEL PLATING MINIMUM PLATING THICKNESS OF 200 uINCH/5um THICK. 5) NICKEL PLATING MUST MEET QQ-N-290A, CLASS1, GRADE G. 6) GOLD PLATING MUST MEET MIL-G-45204C, TYPE I (99.7% GOLD MIN), GRADE C (HARDNESS 130-200), CLASS 1 (50 uinch/1.3 um THICK, MINIMUM. | | TOLERANCES X.XX ± .010 X.XXX ± .005 X.XXXX ± .0025 ANGLES ± 2° | | TITLE STD ST SOCKET/LOADBOARD LAYOUT | | REV | |
| | | APPROVALS | | DRAWING NO M70X_09BX_090X -352-127-3535 | | CUSTOMER | |
| | | DATE 27NOV00 | | CONTACT | | FILE LOCATION FP_352-127-3535(SGS) | |
| | | ORIG LARRY R RICE | | QTY PER ASSEMBLY | | | |
| | | FINAL | | | | | |